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**AMENDMENTS TO THE CLAIMS****RECEIVED  
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This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1-13. (Canceled)

14. (Previously Presented) A method of making a one-piece pocket size cardholder shaped fresnel magnifying lens comprising:

(a) forming a one-piece clear plastic sheet into a rectangle shape of a standardized card with tab-like extensions of the plastic sheet provided at a pair of opposing edges of the rectangle,

wherein the one-piece clear plastic sheet is further provided with fresnel contour lines; and

(b) forming a pair of opposing parallel folded edges of the rectangle-shaped plastic sheet by heating and bending the heat softened tab-like extensions thereof, the folded edges forming a pair of tracks on a same side of the rectangle-shaped plastic sheet, and the pair of tracks enabling the slipping on and off one or more of said standardized card.

15. (Previously Presented) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 14,

wherein the forming of the plastic sheet with the fresnel contour lines into the rectangle shape of a standardized card further includes curving each of the corners of the rectangle and of the tab-like extensions thereof.

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16. (Previously Presented) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 15,

wherein the forming of the plastic sheet with the fresnel contour lines into the rectangle shape of a standardized card further includes cutting away a portion at an edge thereof other than at the location of the tab extensions of the rectangle.

**Claim 17. (Canceled)**

18. (Currently Amended) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 14,

wherein prior to the forming of the folded edges, there is further comprised:

placing a mask over the fresnel contour lines of a size corresponding to a fresnel lens viewing window and then coating the remaining portion of that side of the one-piece clear plastic sheet to achieve a durable, opaque finish, the coated side being at either side of the one-piece plastic sheet.

19. (Previously Presented) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 18,

wherein the coating of a side of the one-piece plastic sheet with an opaque finish is effected at a phase of the method between that of forming the rectangle shape with tab-like extensions and the forming of the folded edges.

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20. (Previously Presented) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 18,

wherein the coating of a side of the one-piece plastic sheet with an opaque finish is effected at a phase of the method subsequently to forming the fresnel contour lines at a portion of the one-piece clear plastic sheet and before the forming of the rectangle shape with tab-like extensions.

21. (Previously Presented) A method of making a one-piece pocket size cardholder shaped fresnel magnifying lens comprising:

(a) forming a one-piece clear plastic sheet into a rectangle shape of a standardized card with tab-like extensions of the plastic sheet provided at a pair of opposing edges of the rectangle,

wherein the one-piece clear plastic sheet is further provided with fresnel contour lines; and

(b) forming a pair of opposing parallel folded edges of the rectangle-shaped plastic sheet by applying controlled heating to the tab-like extensions thereof and bending the heat softened tab-like extensions, the folded edges forming a pair of tracks on a same side of the cardholder rectangle-shaped plastic sheet, and the pair of tracks enabling the slipping on and off of one or more said standardized card,

wherein the controlled heating includes placing securely the rectangle-shaped one-piece plastic sheet over a table having at least a pair of properly spaced heating elements embedded in the table so that a controlled

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amount of heat can be delivered to the entirety of tab-like extensions to cause them to be bendable to about 180°.

**Claim 22. (Canceled)**

23. (Previously Presented) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 21,

wherein prior to the forming of the folded edges, there is further comprised:

placing a mask over the fresnel contour lines of a size corresponding to a fresnel lens viewing window and then coating the remaining portion of that side of the one-piece clear plastic sheet to achieve a durable, opaque finish, the coated side being at either side of the one-piece plastic sheet.

24. (Previously Presented) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 23,

wherein the coating of a side of the one-piece plastic sheet with an opaque finish is effected at a phase of the method between that of forming the rectangle shape with tab-like extensions and the forming of the folded edges.

25. (Previously Presented) The method of making a one-piece pocket size cardholder shaped fresnel magnifying lens according to claim 23,

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wherein the coating of a side of the one-piece plastic sheet with an opaque finish is effected at a phase of the method subsequently to forming the fresnel contour lines and before the forming of the rectangle shape with tab-like extensions.